

Date: Tuesday, 27/01/2009 8:27:41 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PAD
Job Number : 45257	
Estimate Number : 11306	
P.O. Number :	Part Number : D34491
This Issue : 27/01/2009 S.O. No. :	Drawing Number : D3449 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 41617	Material :
Written By :	Due Date : 13/02/2009 Qty: 10 Um: Each
Checked & Approved By : <u>MF 09-01-27</u>	
Comment : Est A 05.10.06 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 8103

Fabricate as per Dwg D3449

Possible Supplier: Tulmar Safety Systems

Material release note is required

C809/02/10 2

(10)

2.0	D34491P	Pad
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 Pad

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

P 9/2/12 (10)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

J 09-02-13 (10)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 85-

Blade Fold section

MF 09-02-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 27/01/2009 8:27:42 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PAD

Job Number: 45257

Part Number: D34491

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/17 *KJ*

Comment: FINAL INSPECTION/W/O RELEASE

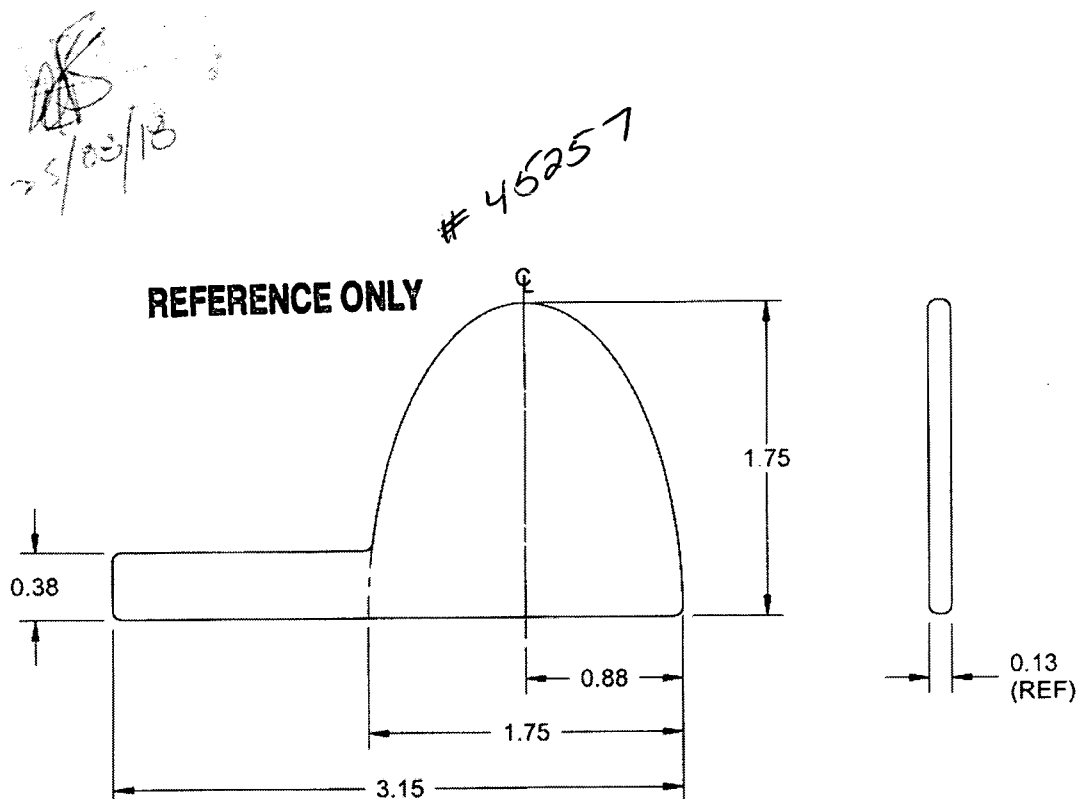
Job Completion



mk
09-02-13



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3449	REV. A SHEET 1 OF 1
DATE 05.08.15		TITLE PAD	SCALE 1:1
A	05.08.15	NEW ISSUE	



D3449-1 PAD

NOTES:

- 1) POSSIBLE SUPPLIER: TULMAR SAFETY SYSTEMS
- 2) MATERIAL: FOAM, SBR CLOSED-CELL, ASTM D1056 2A2, 1/8"x42"x72",
ETHYLENE PROPYLENE NEOPRENE, FLAME RETARDANT,
SERVICE TEMP -40°F TO +200°F. (REF. TULMAR P/N 1637-002)
- 3) FINISH: COVER SBR FOAM WITH FABRIC, 100% 420 DENIER NYLON,
MIN THREAD COUNT 35x35, POLYURETHANE COATED ONE SIDE,
COLOUR BLACK FROM J. ENNIS 58" WIDE (REF. TULMAR P/N 1495)
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : XOTULSAF1123HAW
email: info@tulmar.com

COPY

Packing Slip No.

31577

Ship Date

12-Feb-09

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Buyer: C Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order number	Sales order date	Account number	Account manager	
22689	2-Feb-09	CDART100	Barney Bangs	
PO number	Ship Via	PPD/COL		
PO00008103	Company Truck			
Item No.	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
Description				
8421-100 Dart Blade Fold Kit-Pad #1/ Drawing No: (Ref D3449 (P/N D3449-1 RevA)) DWG Rev: A Lot No: BATCH0000000004 Qty: 10	10	EA	10	
8421-101 Dart Blade Fold Kit - Pad #2/ Drawing No: (Ref B67-43001-83 Rev B1) DWG Rev: NR Lot No: BATCH0000000004 Qty: 26	26	EA	26	
8421-102 Dart Blade Fold Kit - Pad #3/ Drawing No: (Ref B67-43001-85 Rev B1) DWG Rev: NR Lot No: BATCH0000000005 Qty: 20	20	EA	20	

Shipper

Date:

FEB 12 2009

Certificate of Conformance

☐ Not Applicable

I hereby certify that the items listed hereon have been inspected/tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

Authorized Inspector

Roxanne Kauthe

Date: 02/12/2009